



Manual Disc Filters

**Reliable, Efficient Plastic Discs
Create Superior Filtration**



Product Advantages

- Engineered for efficient operation - year after year with practically zero maintenance.
- Flat, grooved plastic rings stack together to form a cylindrical filter element.
- Easy cleaning - no scrubbing is necessary.
- Greater holding capacity - filters through the entire ring depth - not just the surface.
- During filtration, pressure increases and compresses the rings increasing efficiency and protecting the system from clogging.
- Constructed of the highest quality UV protected reinforced polymer plastic.
- Degree of filtration is easily changed - replace disc rings with desired mesh size.
- Available in a range of sizes, degrees of filtration and flow capacities.
- Works well as stand-alone units or combined to form modular filter batteries.

MANUAL DISC FILTERS

MESH	FILTER SIZE					
	3/4"	1"	1" Super	1 1/2"	1 1/2" Super	2" Dual
040	0	0	0	0	0	0
080	X	X	X	X	X	X
120	X	X	X	X	X	X
140	X	X	X	X	X	X
200	-	-	-	-	-	0
280	-	0	0	0	0	0

MESH	2"	3"	3"	4"	6"
	Super	Twin	Angle	Twin	Twin
040	0	0	0	0	0
080	X	X	X	X	X
120	X	X	X	X	X
140	X	X	X	X	X
200	0	0	-	-	-
280	0	0	0	0	0

X = Standard, O = Optional, - = Not Available



2" Super Filter

Applications

- Protection of irrigation systems from clogging and/or abrasion
- Working conditions of 1 to 350 GPM
- Temperatures from -40° to 160°

Materials

Filter Body and Cover: Reinforced Polyamide
 Disc Rings: Polypropylene
 O-Rings: EPDM Rubber
 Clamps: Stainless Steel

DISC COLOR AND MICRON EQUIVALENT

Disc Color	Mesh Size	Micron Size
Blue	040	400
Yellow	080	200
Red	120	130
Black	140	115
Brown	200	70
Green	280	50



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Manual Disc Filter Specifications



3/4" Filter

Flow range:	1-12 GPM
Maximum pressure:	140 psi
Filtering surface area:	24.8 sq. in.
Filtering volume:	5.8 cu. in.
Length:	8 1/16"
Width:	9 5/8"
Weight:	.8 lbs.
Distance between end connections:	6"
Inlet/outlet diameter:	3/4" male
Part Number:	25A45-XXX



1" Filter

Flow range:	5-26 GPM
Maximum pressure:	140 psi
Filtering surface area:	48.91 sq. in.
Filtering volume:	26.8 cu. in.
Length:	8 7/8"
Width:	5 1/8"
Weight:	2.4 lbs.
Distance between end connections:	6 7/32"
Inlet/outlet diameter:	1" male
Part Number:	25A47-XXX



1" Super Filter

Flow range:	10-35 GPM
Maximum pressure:	140 psi
Filtering surface area:	77.78 sq. in.
Filtering volume:	36.1 cu. in.
Length:	13 11/16"
Width:	5 1/8"
Weight:	3.13 lbs.
Distance between end connections:	6 7/32"
Inlet/outlet diameter:	1" male
Part Number:	25A48-XXX



2" Super Filter

Flow range:	40-120 GPM
Maximum pressure:	140 psi
Filtering surface area:	148 sq. in.
Filtering volume:	75 cu. in.
Length:	19 13/32"
Width:	5 1/8"
Weight:	13.2 lbs.
Distance between end connections:	7 7/8"
Inlet/outlet diameter:	2" male
Part Number:	25A49-XXXSDS



3" Twin Filter - Flanged

Flow range:	80-175 GPM
Maximum pressure:	140 psi
Filtering surface area:	291 sq. in.
Filtering volume:	150 cu. in.
Length:	35.3"
Width:	11 13/16"
Weight:	26.8 lbs.
Distance between end connections:	12 19/32"
Inlet/outlet diameter:	3" flanged
Part Number:	25A50-XXXXF

3" Twin Filter - Grooved

Flow range:	80-175 GPM
Maximum pressure:	140 psi
Filtering surface area:	291 sq. in.
Filtering volume:	150 cu. in.
Length:	35.3"
Width:	11 13/16"
Weight:	25.4 lbs.
Distance between end connections:	12 19/32"
Inlet/outlet diameter:	3" grooved
Part Number:	25A50-XXXG

4" Twin Filter

Flow range:	160-450 GPM
Maximum pressure:	140 psi
Filtering surface area:	574 sq. in.
Filtering volume:	108 cu. in.
Weight:	44.7 lbs.
Distance between end connections:	16 9/32"
Inlet/outlet diameter:	4" flanged
Part Number:	25A78-XXXXF





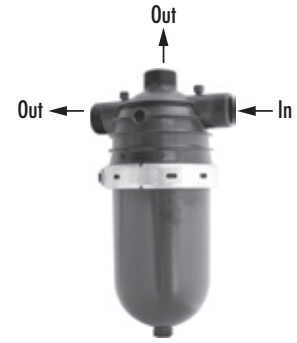
1 1/2" Filter

Flow range:	10-35 GPM
Maximum pressure:	140 psi
Filtering surface area:	49 sq. in.
Filtering volume:	26.8 cu. in.
Length:	8 25/32"
Width:	5 1/8"
Weight:	2.9 lbs.
Distance between end connections:	7 7/8"
Inlet/outlet diameter:	1 1/2" male
Part Number:	25A15-XXX



1 1/2" Super Filter

Flow range:	10-52 GPM
Maximum pressure:	140 psi
Filtering surface area:	77.8 sq. in.
Filtering volume:	36.1 cu. in.
Length:	14 1/16"
Width:	5 1/8"
Weight:	3.32 lbs.
Distance between end connections:	7 7/8"
Inlet/outlet diameter:	1 1/2" male
Part Number:	25A17-XXX



2" Dual Filter

Flow range:	40-120 GPM
Maximum pressure:	174 psi
Filtering surface area:	148 sq. in.
Filtering volume:	75 cu. in.
Length:	18 5/16"
Width:	7 7/8"
Weight:	11 lbs.
Distance between end connections:	10 1/4"
Inlet/outlet diameter:	2" male
Part Number:	25A30-XXX

3" Angle Filter - Flanged

Flow range:	80-220 GPM
Maximum pressure:	140 psi
Filtering surface area:	287 sq. in.
Filtering volume:	54 cu. in.
Length:	25 7/32"
Width:	11 13/16"
Weight:	26 lbs.
Inlet/outlet diameter:	3" flanged
Part Number:	25A53-XXXXF

3" Angle Filter - Grooved

Flow range:	80-220 GPM
Maximum pressure:	140 psi
Filtering surface area:	287 sq. in.
Filtering volume:	54 cu. in.
Length:	25 7/32"
Width:	11 13/16"
Weight:	26 lbs.
Inlet/outlet diameter:	3" grooved
Part Number:	25A53-XXXXG



6" Twin Filter

Flow range:	200-600 GPM
Maximum pressure:	140 psi
Filtering surface area:	574 sq. in.
Filtering volume:	108 cu. in.
Weight:	48 lbs.
Distance between end connections:	16 1/3"
Inlet/outlet diameter:	6" flanged
Part Number:	25A80-XXXXF



Manual Disc Filter Technical Information

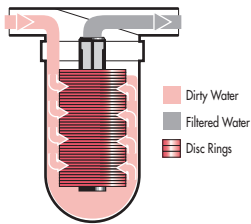
FILTER APPLICATION RECOMMENDATIONS

FLOW RATE (GPM)	HEAD LOSS (psi)											
	3/4"	1"	1" Super	1 1/2"	1 1/2" Super	2" Dual	2" Super	3" Twin	3" Angle	4" Twin*	6" Twin*	
5	0.60	0.25										
10	2.50	0.60										
13	3.40	1.34										
17	5.87	2.10										
22		3.24	1.10	1.10								
26			1.50	1.30	1.50							
31			2.10	1.70	2.10							
35			2.50	2.30	2.50							
44					4.20	0.30	0.30					
66						0.63	0.63					
88						1.03	1.03	0.64	0.44			
110						1.47	1.47	0.98	0.58			
132								1.37	0.73			
154								1.80	0.88			
176								2.28	1.03			
198									1.32			
220									1.61			
242												
264												
286												
308										1.40	1.00	
330										1.50	1.20	
350										1.60	1.30	
400										2.00	1.50	
500											2.00	
600												3.00

Chart Legend

0.00	River, ditch, pond, lake or reservoir water
0.00	Well water containing sand only
0.00	Municipal supply

Description of Operation



As dirty water is pumped into the filter and pressure increases on the outside of the filter element, the water pressure compresses the rings tightly together increasing efficiency. Grooves in the disc rings criss-cross,

forming a network that traps both organic and inorganic contaminants from the water source. This design filters the dirty water thoroughly - not only on the outer surface of the cylindrical disc filter element - but through the entire depth of every ring groove. Clean water exits from the inside of the cylinder.

MANUAL DISC FILTER PARTS

Filter Size	Part Description	Part Number
3/4"	Ring Set with spine	25AP46-XXX
1" & 1 1/2"	Ring Set with spine	25AP47-XXX
1" & 1 1/2" Super	Ring Set with spine	25AP21121-XXX
2" Dual, 2" Super & 3" Twin	Ring Set only	25AP49-XXXS
2" Dual, 2" Super & 3" Twin	Detachable Spine with rings	25AP49-XXXSDS
3" Angle, 4" Twin, 6" Twin	Ring Set with spine	25AP1341-XXX
3" Angle, 4" Twin, 6" Twin	Ring Set only	25AP2341-XXX

Substitute XXX with proper mesh size

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